Page 1

February,1, 2010 11:50:58 AM

Item ID:

D206-628-021BL

Accept

Setup Start

Stop



Revision ID:

Item Name:

Required Date: 2/08/10

Heli-Access-Step LH, Blue

Start Date:

2/01/10

Start Qty: 4.00

Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Date: 10-2-0/ Tooling:

Date:

SPC (Y/N):

Date: Date:

Run

Start

10-2-26 (40

Stop

Sequence ID/ **Work Center ID**

Operation **Description**

Set Up/ **Run Hours** Draw Number

Draw Rev.

Plan Qty Code

Reject Accept Qty

Reject

Insp. Number Stamp

Draw Nbr

Revision Nbr

100

DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-021 CHG 002

110

Packaging Packaging

Pick Kit

Memo

0.00

0.00

120

QC

Memo

OC4-100% Inspect kits for completeness

0.00

50/04/04

Quality Control

Dart Aerospace Ltd	space Ltd
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W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	Jory:	NCR: Ye	s No DQ	A:	Date: _	
	Re	esolution:	Disposition	n:	_ QA: N/C	Closed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NO	R)	· · · •		
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sign	1& Sec	cation	Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng	Da	le		· ·	· ·
i									

February 1, 2010 11:50:58 AM

Item ID:

D206-628-021BL

Revision ID: Item Name:

Heli-Access-Step LH, Blue

Start Date:

2/01/10

OC:

Start Qty: 4.00

Required Date: 2/08/10

Req'd Qty: 4.00



Accept

Setup Start



Stop

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date: Date: _____ Tooling:

SPC (Y/N):

Date: _____ Date:

Draw

Rev.

Plan

Code

Start Run

Reject

Accept

Qty

Stop

Reject



Number Stamp

Insp.

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours**

0.00

0.00

Memo

Identify and pack for shipping as per PPP D206-628-021

Location: PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

Dart Aerospac	e Li	td
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W/O:			WO	RK ORDER CHANGI	ES					
DATE	STEP	PRO	OCEDURE CHAN	IGE	В	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	jory:	NCR: Y	es N	o DQ A	\:	Date:	
		esolution:								
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	ICR)	***************************************			
DATE	OTED	Description of NC		Corrective Action Section	on B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section		Chief Eng	QC Inspector
	,									
							-	_		
			1							

Picklist Print February 1, 2010 11:51:04 AM Work Order ID: 55797 D206-628-021BL Parent Item: **Start Date: 2/01/10** Required Date: 2/08/10 Parent Item Name: Heli-Access-Step LH, Blue Required Qty: 4.00 Start Qty: 4.00 IPP RevF: add AN960JD416 DD 09.11.17 verified by:ec Comments: **Qty** Remaining Date Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty on Status Hand Oty To Pick Issued Issued Seq ID Measure Item Location Location Item Name Item ID Purch 16.0000 417.0000 1 AN4-14A - 1 P No Each Purchased Warehouse Loc Qty Loc Code Location Main Warehouse ST417 113359 417 AN4-TSA BX Each 130.0000 32.0000 Purchased No Loc Oty Loc Code Warehouse Location Main Warehouse ST 130 113121 6 113538 124 48.0000 0.0000 No Each M1/3706 10-2-26 St (2)
SS 797 (-10/3/0) (4)

0.0000

Each

D2724-04+ 14

206L Step Assembly

Manufactured

No

Dart Aerospace Lt	td
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W/O:			WO	RK ORDER CHANG	ES	<u>., </u>			
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date:	
	Re	esolution:	Disposition):	QA: N/C CI	osed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	l)			
DATE	0755	Description of NC		Corrective Action Section	on B	Vorific	cation	Ammroval	Anneced
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Approval Chief Eng	Approval QC Inspector
							-		

Picklist Print												Page 2
February 1, 2010 11:5	1:04 AM											
Work Order ID: 55797	•											
Parent Item: D206-	-628-021BL											
Parent Item Name: He	eli-Access-Step Ll	H, Blue		(1 5 1516 11511				St	tart Date: 2/01	/10	Required Dat	te: 2/08/10
Comments: IP	P RevF: add AN9	60JD416 DD 09.	11.17	verified by:ec				S	Start Qty: 4.00		Required Q	y: 4.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
192731-7 <i>j</i>		Manufactured	No				Each	98.0000	16.0000	0-2-0	26 S	
Mounting Lug				Wareho	Nee	Loc	Otv	Loc Code			7	
01				Loca		1300	4 - 1	Bot Cour				
Blue				Main Wa								
				ST			98					
					34125		2					
					41597		36		-	16	-	
					43389 52330		20 40		<u>_l</u>	0	-	
D2732=030 78 Q 3	C.	Manufactured	No		52330		Each	0.0000	32.0000		-	4
Rubber Cushion		Manufactured								16-2-	26 Sy	1 B4311
D3394-043	 	Manufactured	No				Each	98.0000	16.0000	/,	سيد	
Lug Assembly	 									<u> </u>		0,1
Bue				Warehoo	use	Loc	<u>Oty</u>	Loc Code		13 5	5772	1-1/3/02
ww				Loca	<u>ition</u>							
				Main Wa	arehouse							
				ST			53				-	
	••				44521		3		_		-	
				Main Wa	45365		50		_		-	
				ST4			45					

45

52331

Dart Aerospace Ltd

W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								5	
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	
	Re	solution:	Dispositio	າ:	QA: N/C C	losed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign	Secti	cation on C	Approval Chief Eng	Approval QC Inspector
								-	

Picklist Print

Page 3

February 1, 2010 11:51:04 AM

Work Order ID: 55797

D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Comments:

Parent Item:

IPP RevF: add AN960JD416 DD 09.11.17 verified by:ec

Start Date: 2/01/10

Required Date: 2/08/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location Last Location

Route Seq ID

Unit of Measure

Qty on Hand 197

Remaining Qty Qty To Pick Issued

Date Issued

Status

MS21042L4 > 402

Purchased

No

Each

3,034.000 48.0000

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	3034		
102552	6		
104248	6		V
110507	184		
111827	1838		<u>48</u>
113422	1000		
15924	0		

Dart Aerospace Ltd	Dart	Aer	osp	oace	Ltd
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W/O:			W	ORK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
•										

		**								
Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes N	lo DQ	A:	Date: _	
	R	esolution:	Dispositio	n:	_ QA	: N/C Clo	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)			***************************************	
DATE	STEP	Description of NC			tion B	T	Verific	ation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
	-									
								İ		
		·								



D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-5.1 STEPSTM PARTS LIST

Qty -011	Qty -012 (-021	Qty -022	Qty -031	Qty -032	Part Number	Description
X	ę					D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		Х				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			Х			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
·			···	Х		D206-628-031	407 STEP INSTALLATION LH
					Х	D206-628-032	407 STEP INSTALLATION RH
<u>·</u>						D2721-041	STEP ASSEMBLY LH
	1	 				D2721-042	STEP ASSEMBLY RH
	<u> </u>			1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	• 4			4D2731-7	MOUNTING LUG
8	8	/8	7 8	8	8 .	D2732-030	RUBBER CUSHION
2 .	. 2			4	4	D3394-041	MOUNTING LUG
2	2	,		4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	7-4	2 4			D3394-043	MOUNTING LUG
2 .	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	. 4			4	4	AN4-13A	BOLT
4		C 4.5	4	4	4	AN4-14A	BOLT
4	4	ر 8	9 8	4	4	AN4-15A	BOLT
12	12	12-	12	12	12	AN960JD416.	WASHER
12	12 🕜	12	12دــــ	12	12	CMS24042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: **F**

Date: 08.02.07

Dart Aerospace Ltd

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W/O:			V	ORK ORDER CHANGE	ES				
DATE STEP			PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	:			77-5-5-					
David No.				_			_		
Part No					NCR: Yes No DQA: Date:				
Г	R(esolution:						Date: _ 	
NCR:		\	WORK OR	DER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC Section A	Corrective Action Sect Initial Action Description			Sign & Verificati			Approval
			Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector
									;